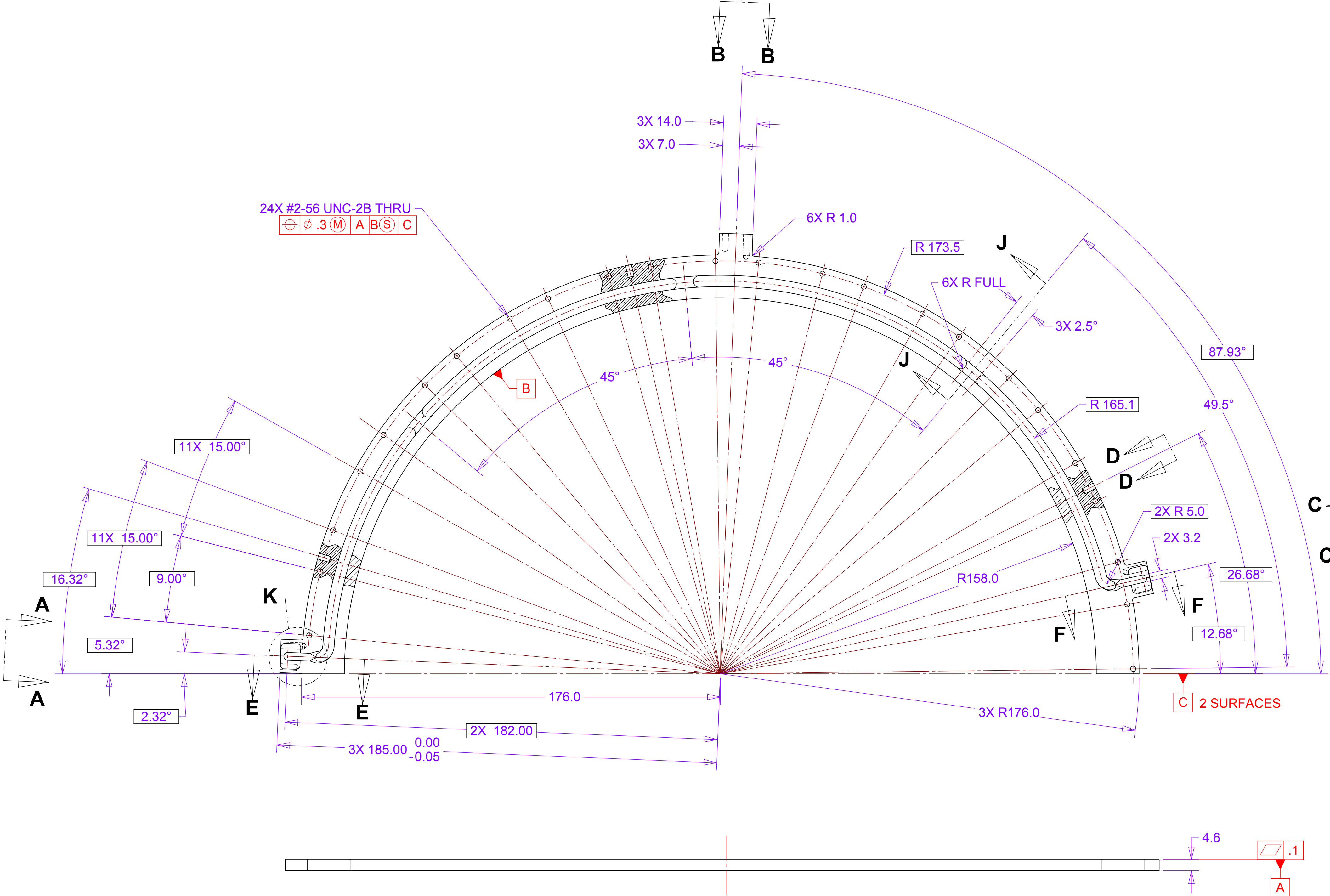
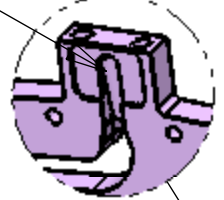


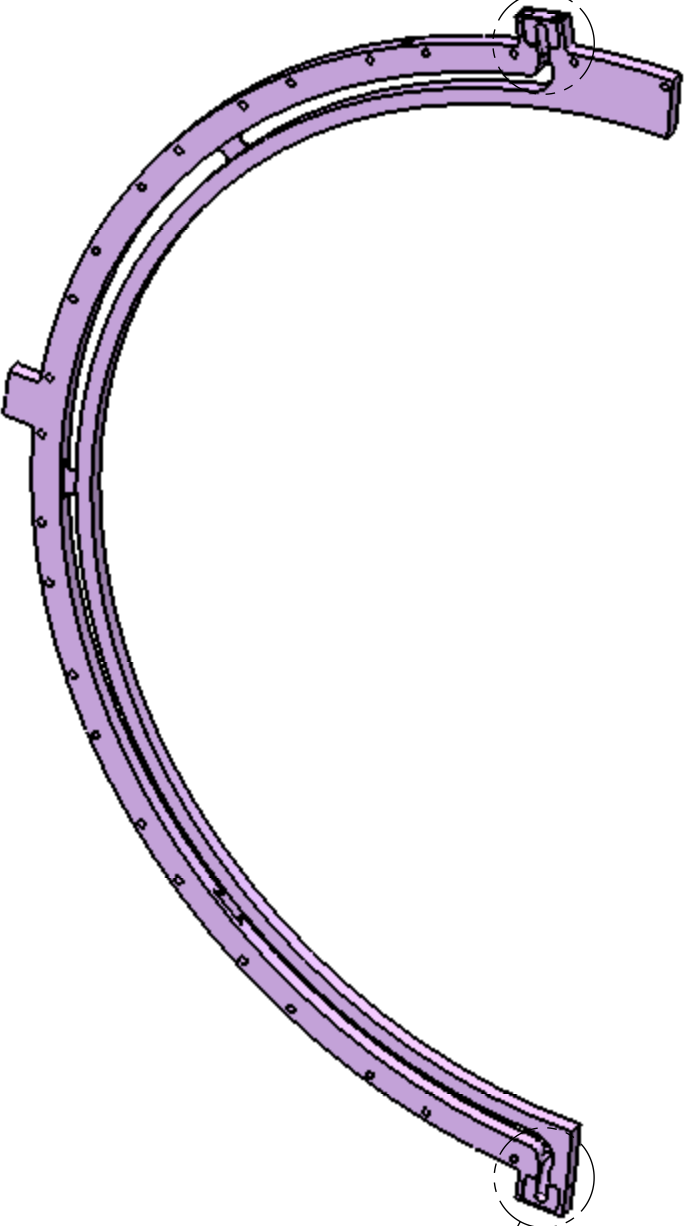
REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		



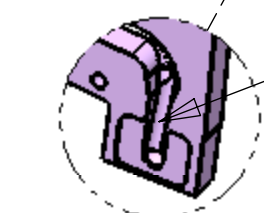
BALL END CUT RAMP
SEE SECTION F-F



DETAIL G



BALL END CUT RAMP
SEE SECTION E-E

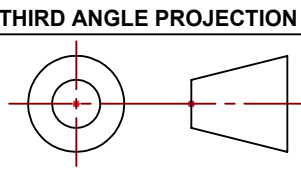


DETAIL H

MATERIAL: PEEK

- NOTES: UNLESS OTHER WISE SPECIFIED
1. ALL DIMENSIONS IN MILLIMETERS
 2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
 3. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.)
TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC.
REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY,
IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	FINISH		TITLE PHENIX CENTRAL UPGRADE FVTX HALF STATION 2,3,4 SUPPORT PANEL OUTER CORE	
PART NO. 111-PHX-02-3904A-1		Designer	Roger L. Smith	3/10/2010	DWG. NO.
		Drawn	Roger L. Smith	3/10/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	SHEET NO.
		Engineer	RJ Ponchione	3/10/2010	111-PHX-02-3904A D 1 of 2
		Approved	Walt Sondheim	5/27/2010	REVISION
		SCALE 1:1			

D

C

B

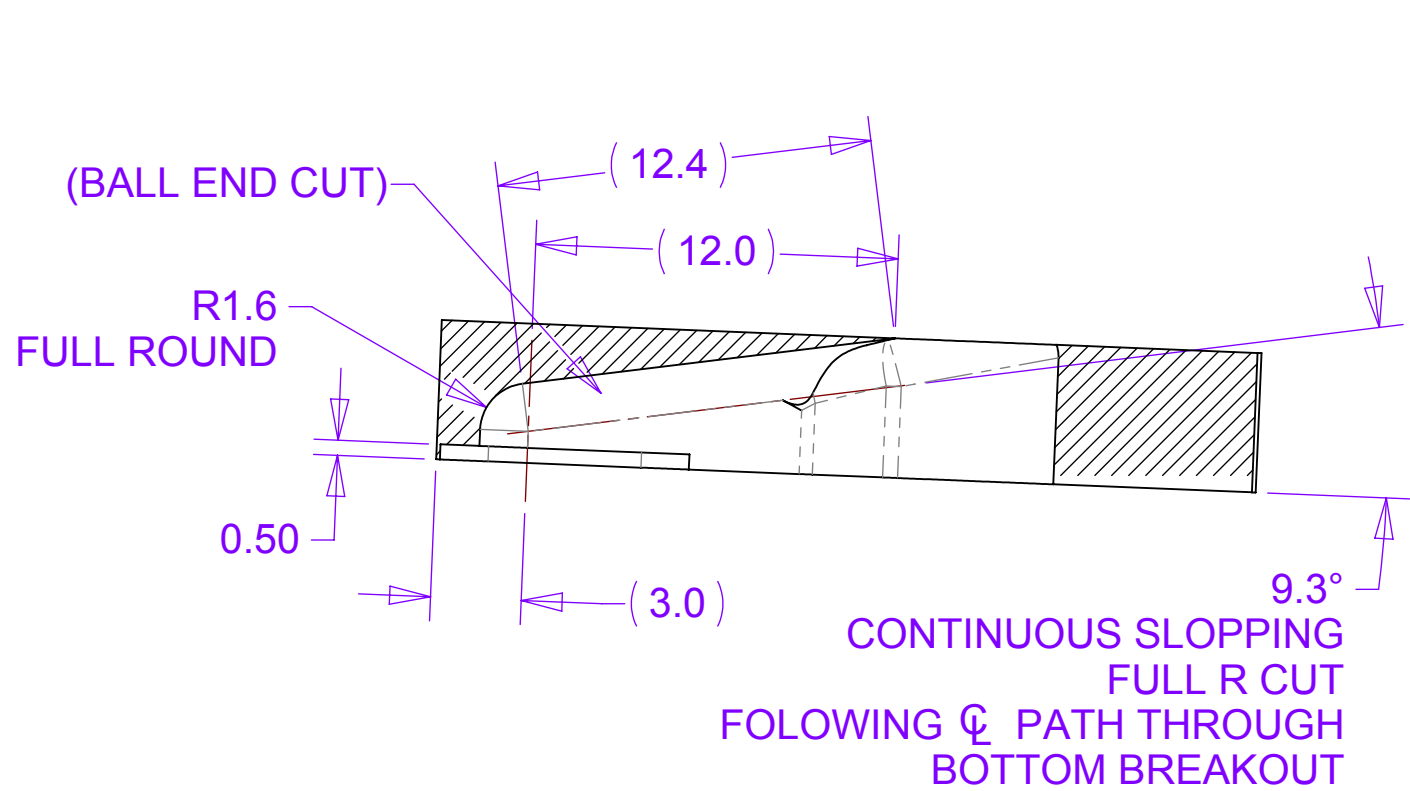
A

D

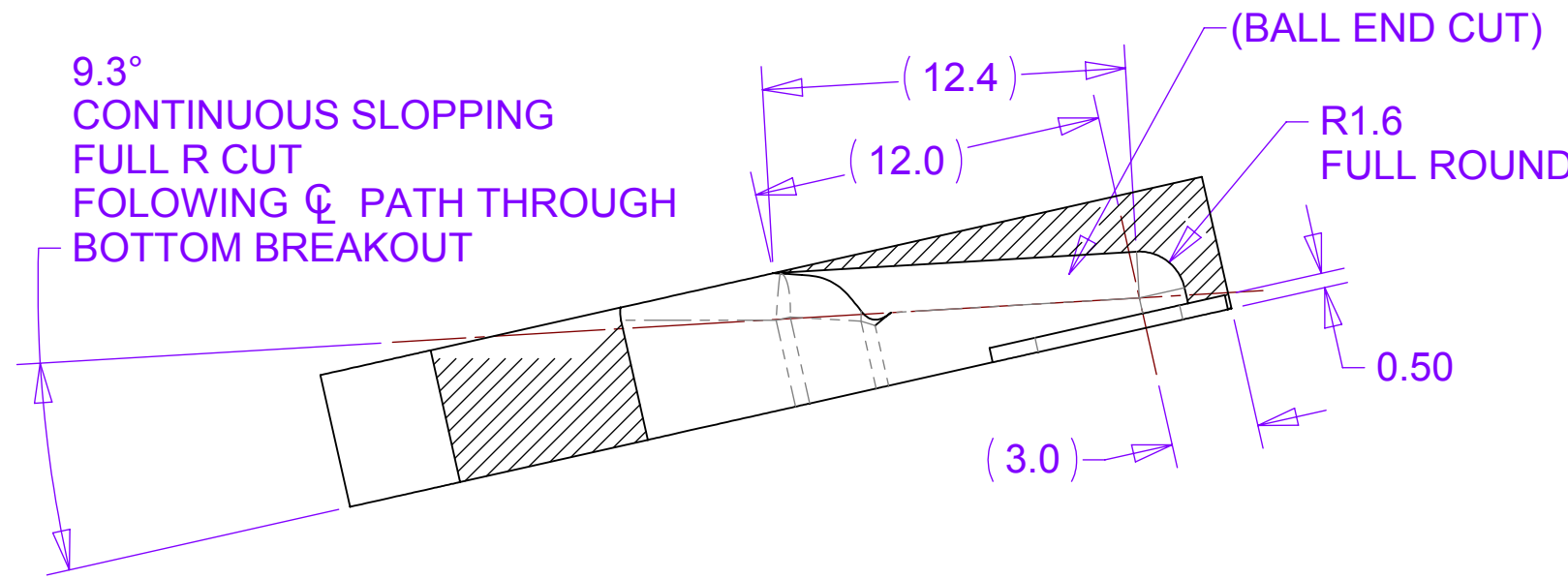
C

B

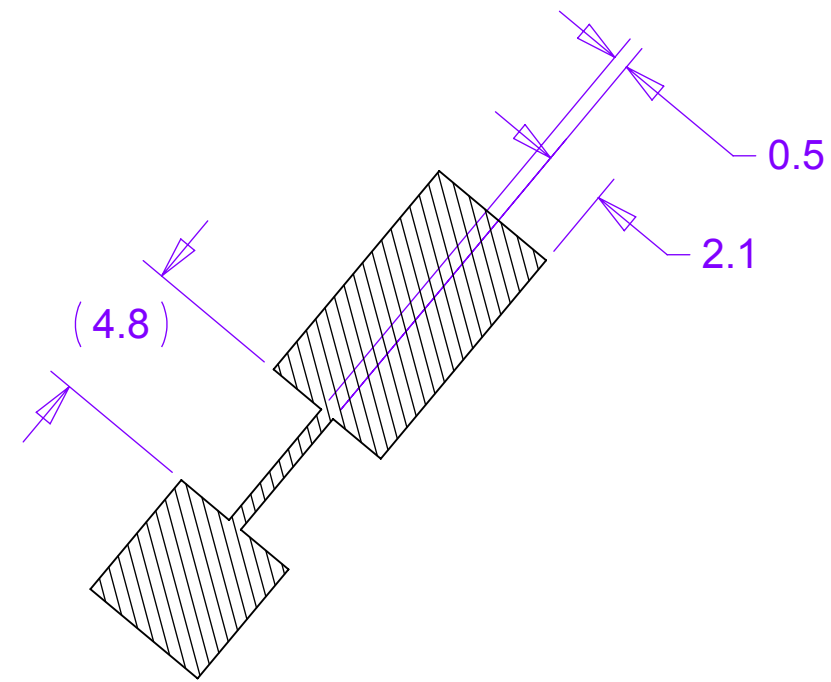
A



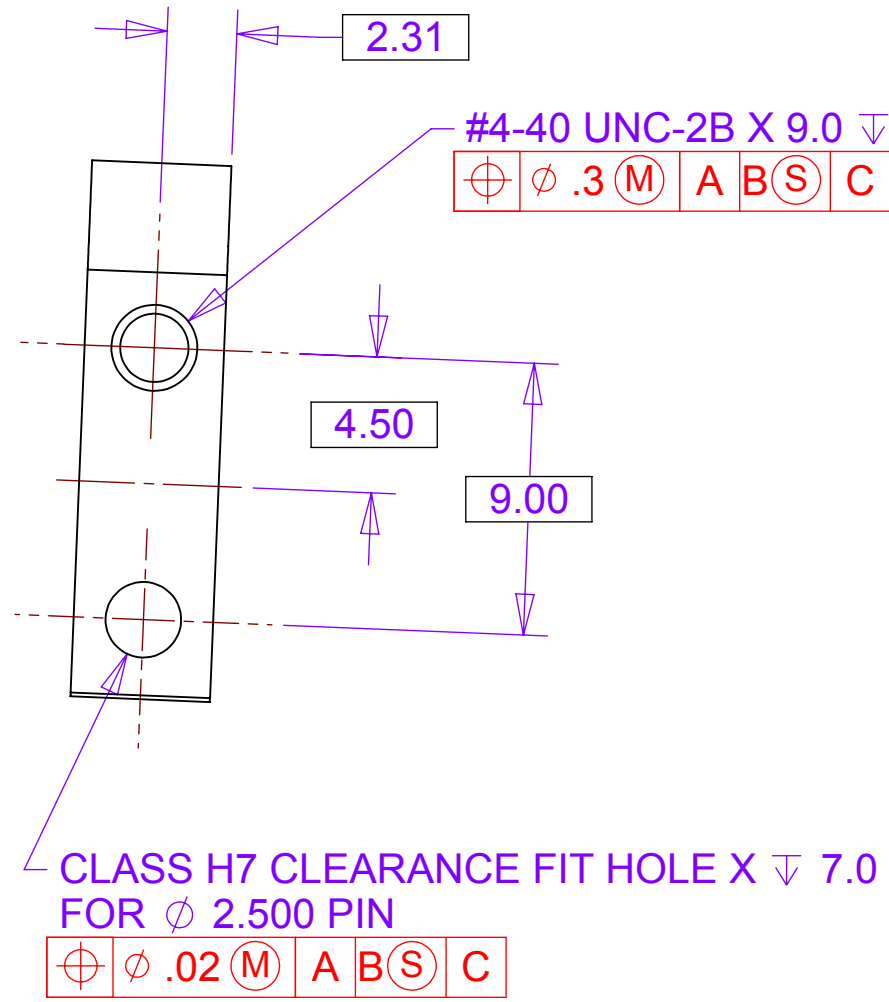
SECTION E-E



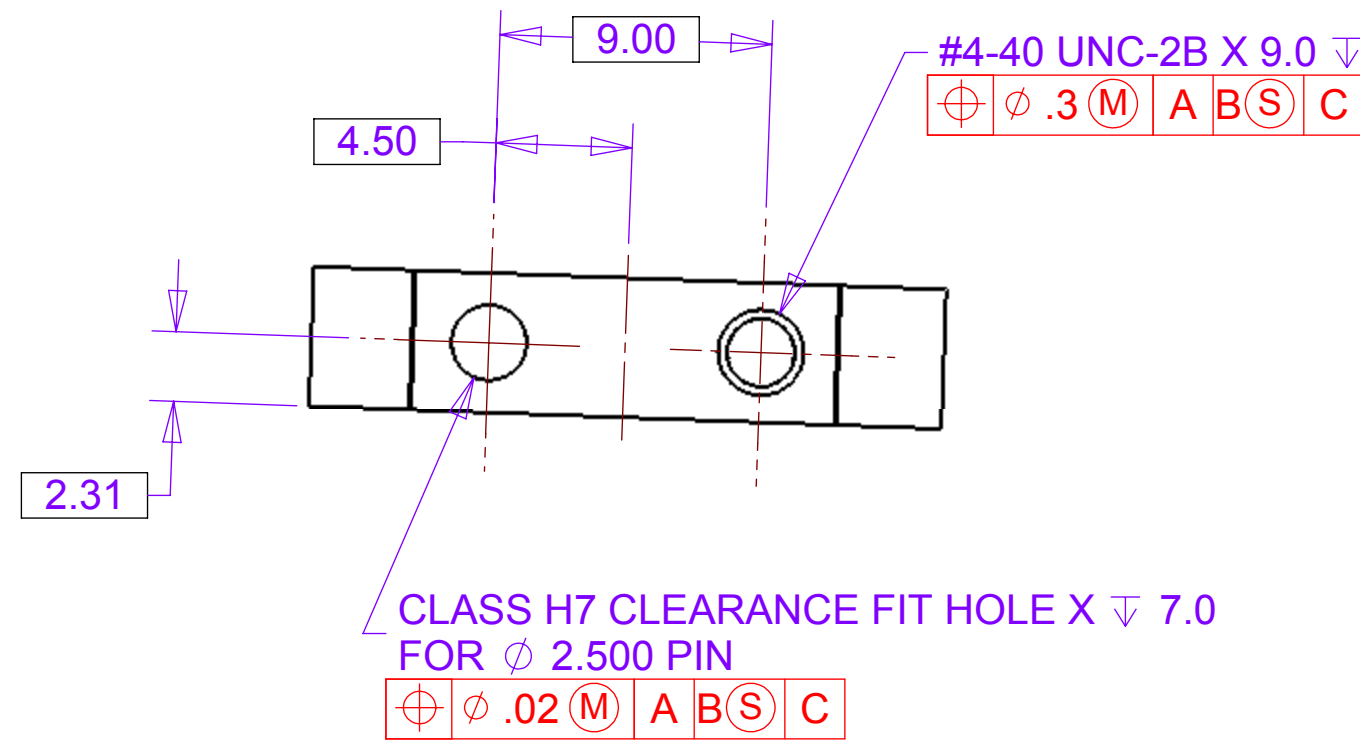
SECTION F-F



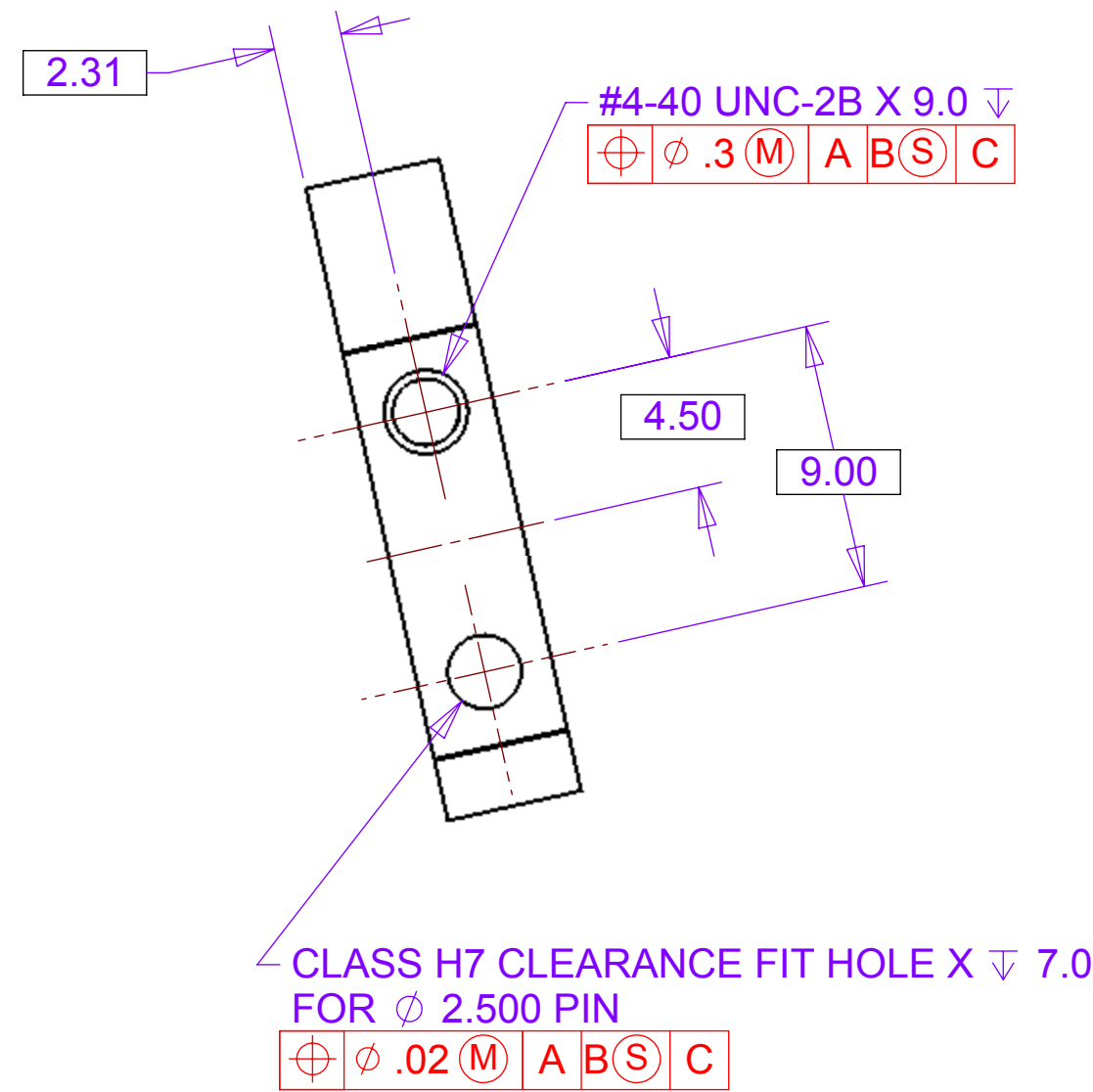
SECTION J-J
VIEW TYP 3X



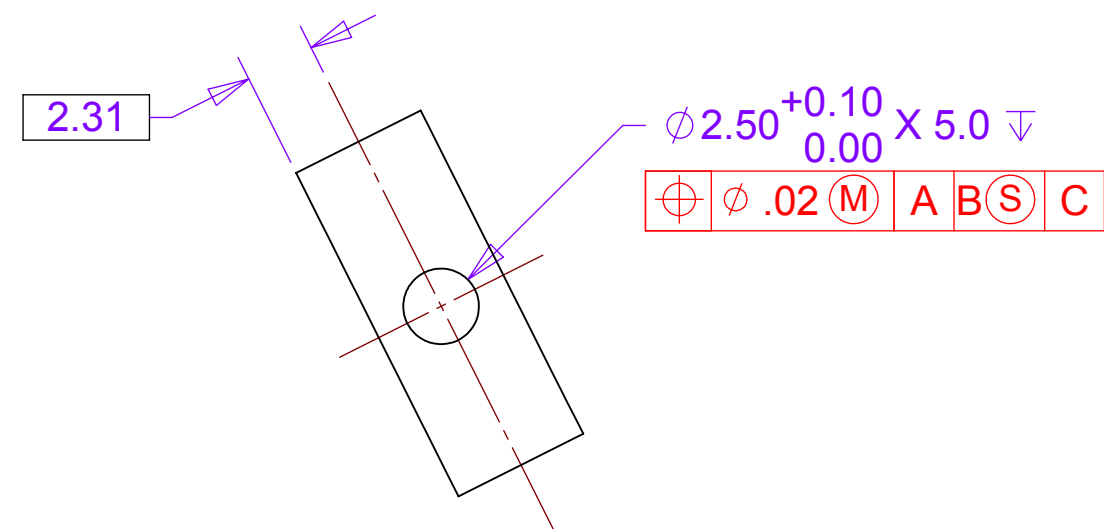
SECTION A-A



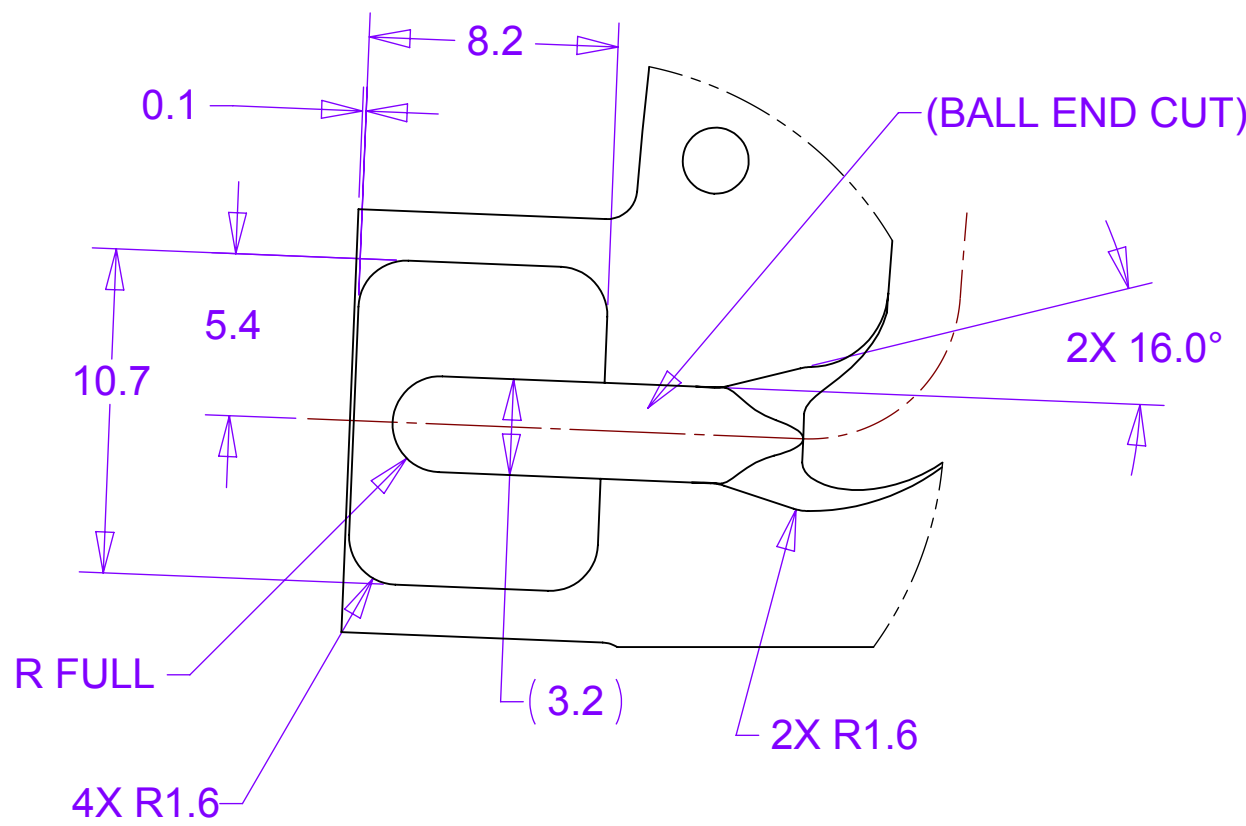
SECTION B-B



SECTION C-C

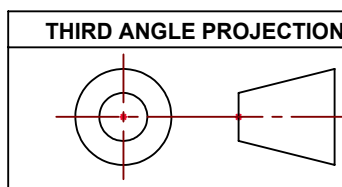


SECTION D-D
3X



DETAIL K
VIEW TYP 2X

THIS DOCUMENT CONTAINS INFORMATION THAT IS THE PROPRIETARY PROPERTY OF HYTEC, INC. REPRODUCTION, DISCLOSURE, OR RELEASE TO OTHERS, MANUALLY OR ELECTRONICALLY, IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF HYTEC, INC.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS .X = +/- .1 .XX = +/- .01 .XXX = +/- .005		ANGULAR = +/- .30° SURFACE FINISH = 125		TITLE PHENIX CENTRAL UPGRADE FVTX HALF STATION 2,3,4 SUPPORT PANEL OUTER CORE	
FINISH		SIGNATURE		DATE	
PART NO. 111-PHX-02-3904A-1		Designer	Roger L. Smith	3/10/2010	DWG. NO.
		Drawn	Roger L. Smith	3/10/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	SHEET NO.
		Engineer	RJ Ponchione	3/10/2010	111-PHX-02-3904A D 2 of 2
		Approved	Walt Sondheim	5/27/2010	REVISION
		SCALE 4:1			